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AMENDMENTS TO THE CLAIMS:

1-15 (Canceled)

16. (Currently Amended) A method for manufacturing an ink jet recording head, comprising:
forming a pressure generating chamber from a chamber plate with a pair of sides such
that said pair of sides comprises a plurality of arcuate portions; and
forming an ink supply plate on a side of said chamber plate, said ink supply plate
comprising an ink outlet passage comprising an upper passageway and a lower passageway
which is displaced in a downstream direction from said upper passageway.

17. (Previously Presented) The method according to claim 16, wherein said plurality of arcuate
portions comprise an upper arcuate portion and a lower arcuate portions.

18. (Currently Amended) The method according to claim 17, wherein said ~~upper arcuate portion~~
~~adjoins said lower arcuate portion~~ is displaced from said upper arcuate portion.

19. (Previously Presented) The method according to claim 16, wherein said pair of sides are
devoid of a right angle portion.

20. (Previously Presented) The method according to claim 16, wherein said plurality of arcuate
portions are convex in a direction from an interior view of an inner chamber.

21. (Currently Amended) A method for manufacturing an ink jet recording head ~~The method
according to claim 17, further comprising:~~
forming a pressure generating chamber from a chamber plate with a pair of sides such
that said pair of sides comprises a plurality of arcuate portions, said plurality of arcuate portions
comprise an upper arcuate portion and a lower arcuate portion; and